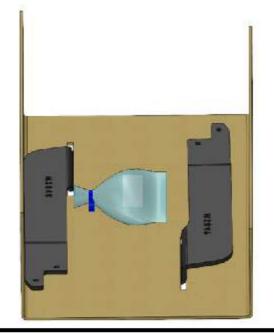
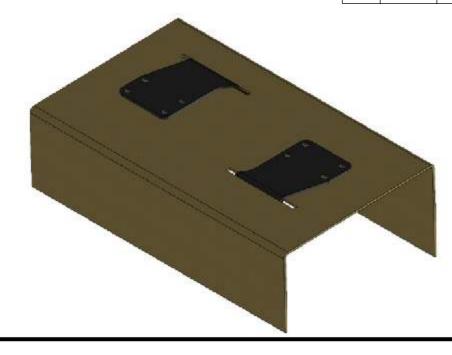
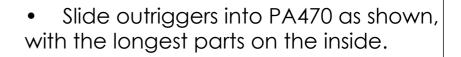
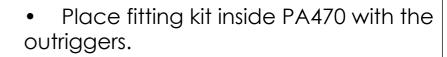


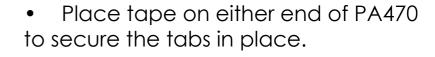
ISSUE:	DRAWN BY:	CHECKED BY:	CRF NO:	DATE:	DESCRIPTION:
а	СН	КВ	1325	12/08/16	
b	JH	КВ	3114	13/12/23	Changed PA222 and PA256 to PA470 and PA471



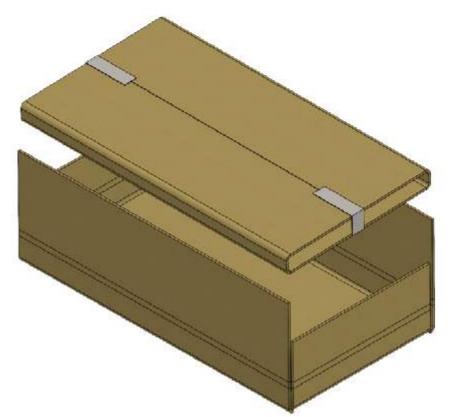


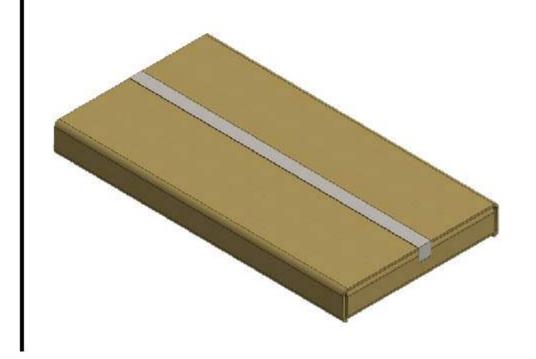






• Place PA470 into PA471 and seal along the top using tape.







SSK025 (20f9)	Expert/Dispatch/ Proace 2016- Outrigger Fitting Kit		DESIGNED BY: C. Horsefield 12/08/16	
MATERIAL SIZE:	MATERIAL SPEC:	FINISH:	WEIGHT:	
n/a	n/a	n/a	7.48Kg	
NOTE This drawing is the property of Phine Products 1td and must not be used or copied without without without without products name and lead must remain clearly visible in any reproduction.				

ANG ±0.5°
DERIVED DIMENSIONS SHOWN IN BRACKETS

DEBURR AND BREAK
ALL SHARP EDGES

SHEET SIZE A3 SHEET SCALE: 1:6

DIMENSIONS ARE IN MM

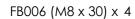
UNLESS OTHERWISE SPECIFIED:



FITTING INSTRUCTIONS





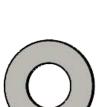




FS082 (M12 x 45) x 4



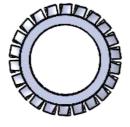
FN006 (M8) x 4



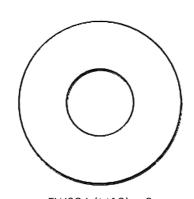
FW021 (M8) x 8



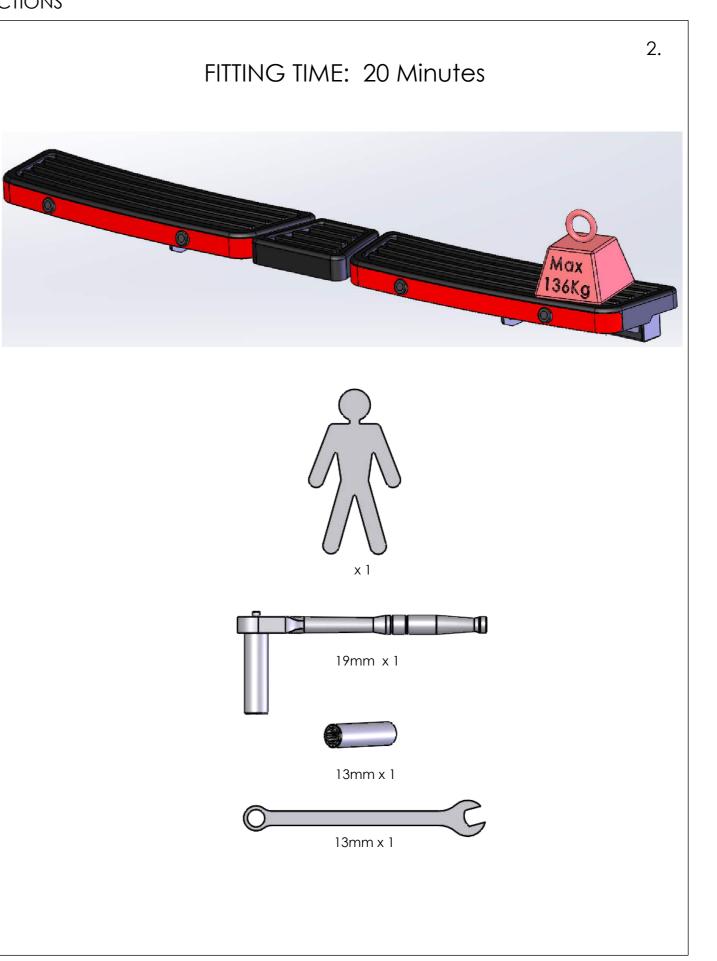
FW020 (M8) x 4



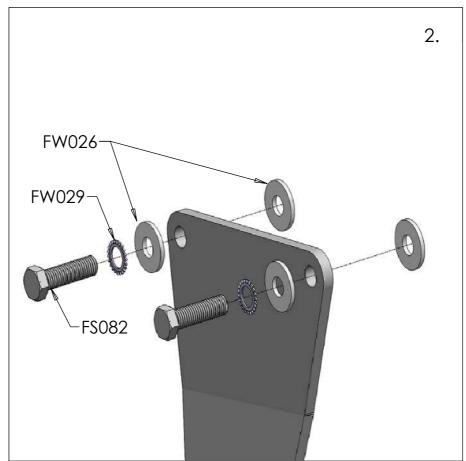
FW029 (M12) x 4

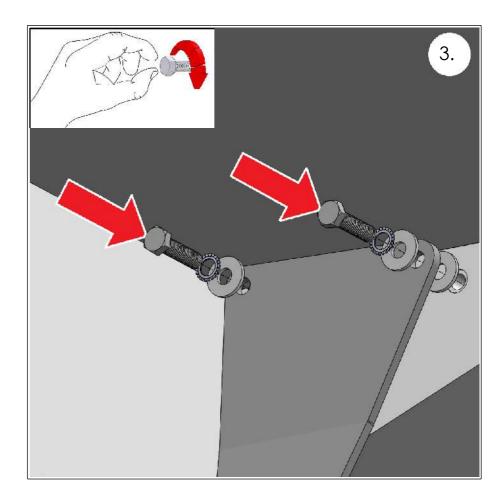


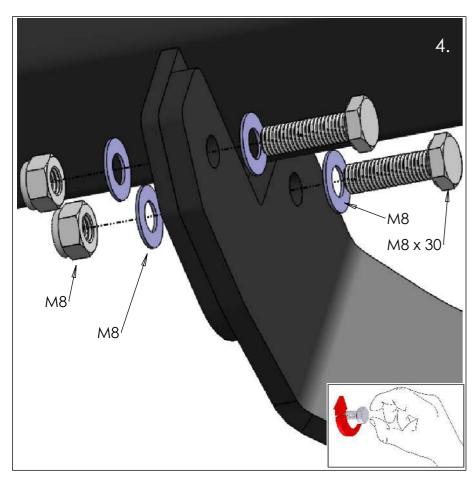
FW026 (M12) x 8

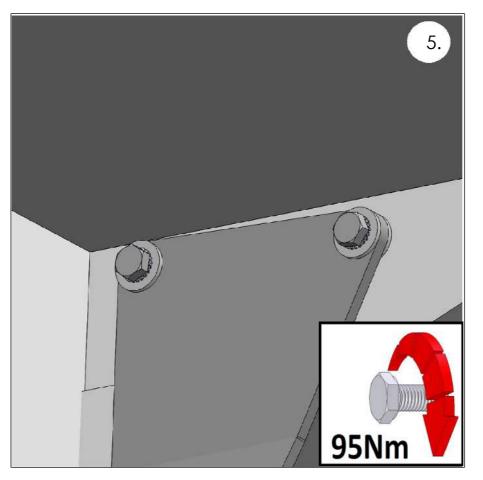


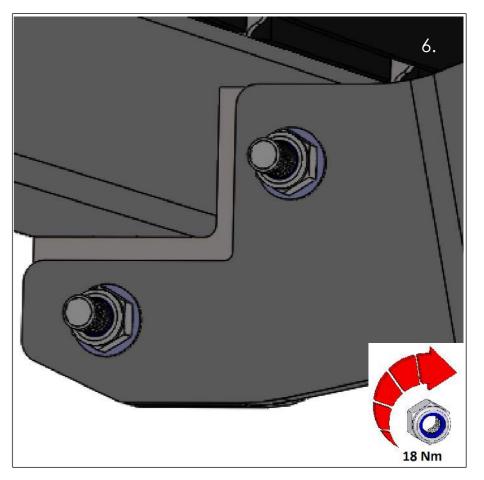














(2 of 4)

FITTING INSTRUCTIONS



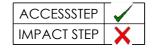


FB006 (M8 x 30) x 4

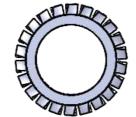


FS082 (M12 x 45) x 4

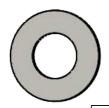




FN006 (M8) x 4



FW029 (M12) x 4

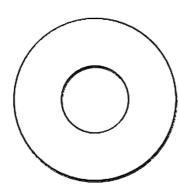


FW021 (M8) x

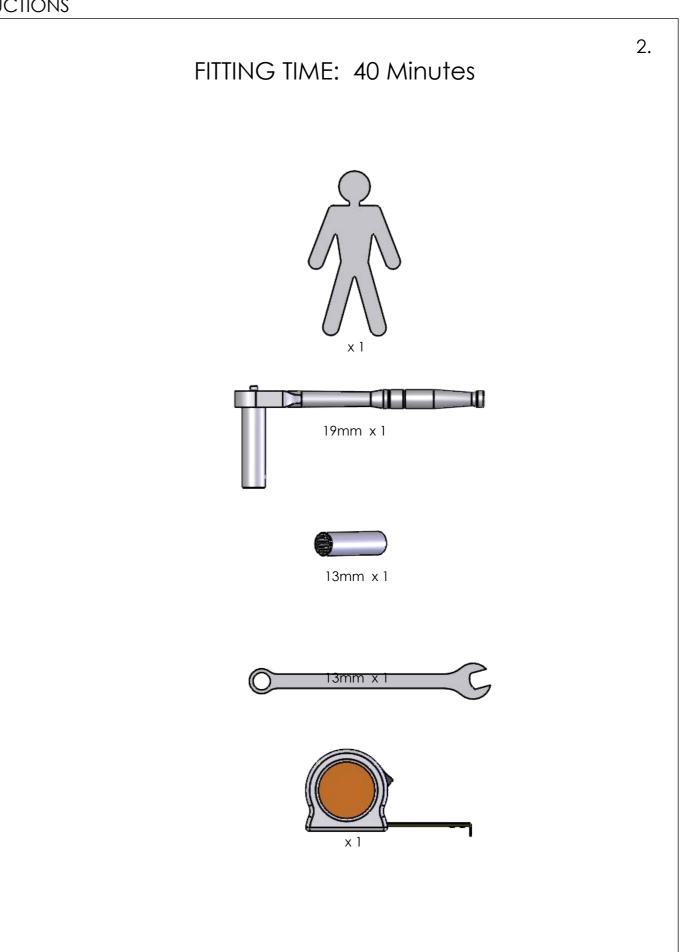
ACCESSSTEP	8
IMPACT STEP	4



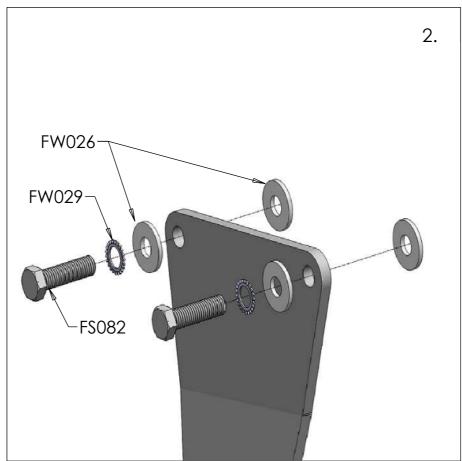
FW020 (M8) x 4

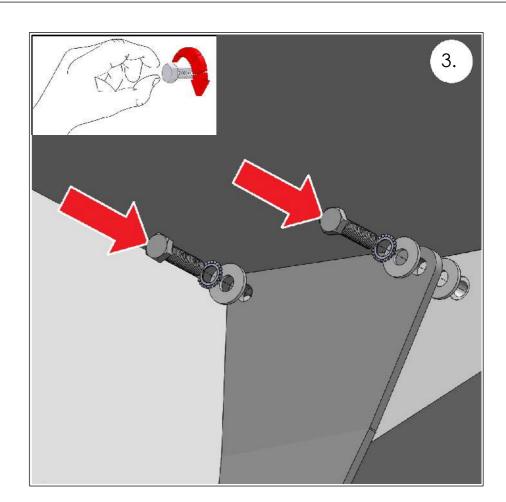


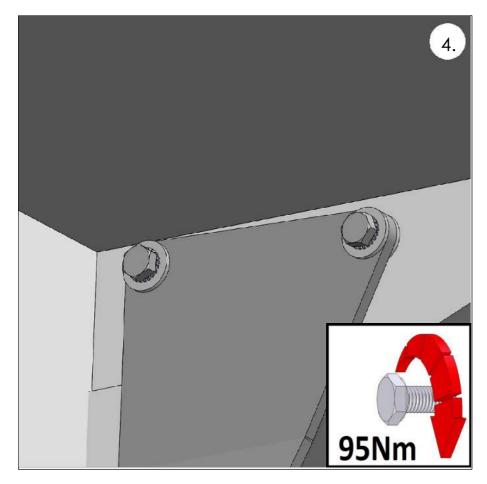
FW026 (M12) x 8

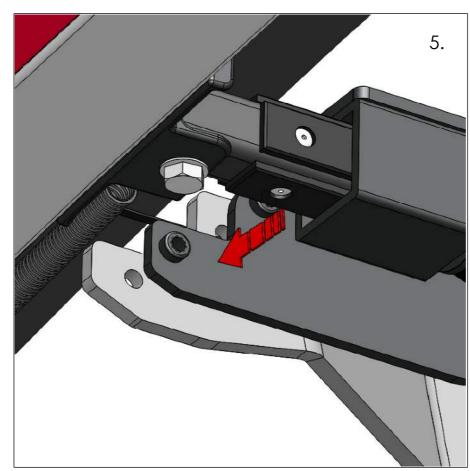


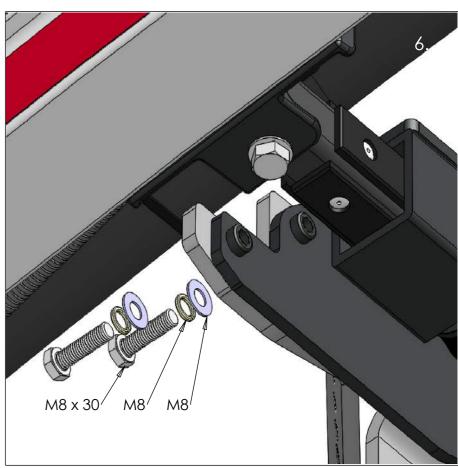












IMPACT STEP FITTING INSTRUCTIONS



